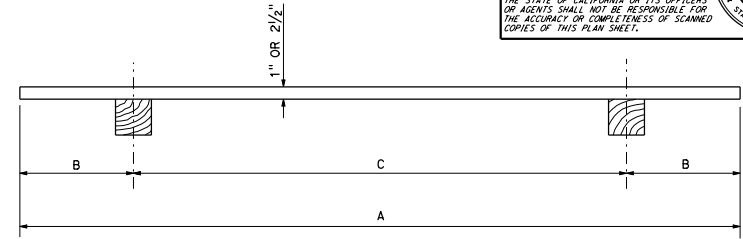


TYPICAL SEAM CLOSURE DETAIL

PANEL LENGTH	CLOSURE LENGTH	NUMBER OF PIECES & LENGTH REQUIRED
3'-6"	3'-0"	One 3'-0"
4'-0"	3'-6"	One 3'-6"
4'-6"	4'-0"	One 4'-0"
5'-0"	4'-6"	One 4'-6"
5'-6"	5'-0"	One 5'-0"
6'-0"	5'-6"	One 5'-6"
6'-6"	6'-0"	Two 3'-0"
7'-0"	6'-6"	One 3'-0", One 3'-6"
7'-6"	7'-0"	Two 3'-6"
8'-0"	7'-6"	One 3'-6", One 4'-0"
8'-6"	8'-0"	Two 4'-0"
9'-0"	8'-6"	One 4'-0", One 4'-6"
9'-6"	9'-0"	Two 4'-6"
10'-0"	9'-6"	One 4'-6", One 5'-0"
10'-6"	10'-0"	Two 5'-0"
11'-0"	10'-6"	One 5'-0", One 5'-6"
11'-6"	11'-0"	Two 5'-6"
12'-0"	11'-6"	Two 4'-0", One 3'-6"
12'-6"	12'-0"	Three 4'-0"
13'-0"	12'-6"	Two 4'-0", One 4'-6"
13'-6"	13'-0"	Two 4'-6"
14'-0"	13'-6"	Three 4'-6", One 4'-0"
14'-6"	14'-0"	Two 4'-6", One 5'-0"
15'-0"	14'-6"	Two 5'-0", One 4'-6"
15'-6"	15'-0"	Three 5'-0"
16'-0"	15'-6"	Two 5'-6", One 4'-6"
16'-6"	16'-0"	Two 5'-6"
17'-0"	16'-6"	Three 5'-6", One 5'-0"
17'-6"	17'-0"	Three 4'-0", One 5'-0"
18'-0"	17'-6"	Three 4'-6", One 4'-0"
18'-6"	18'-0"	Four 4'-6"
19'-0"	18'-6"	Three 4'-6", One 5'-0"
19'-6"	19'-0"	Three 5'-0", One 4'-0"
20'-0"	19'-6"	Three 5'-0", One 4'-6"
20'-6"	20'-0"	Four 5'-0"
21'-0"	20'-6"	Three 5'-6", One 4'-0"
21'-6"	21'-0"	Three 5'-6", One 4'-6"
22'-0"	21'-6"	Three 5'-6", One 5'-0"
22'-6"	22'-0"	Four 5'-6"
23'-0"	22'-6"	Five 4'-6"
23'-6"	23'-0"	Four 4'-6", One 5'-0"
24'-0"	23'-6"	Three 4'-6", Two 5'-0"

"H" sections will be set in 3" from edge of panels to allow for rivet clearance in borders. Standard length in stock: 3'-0", 3'-6", 4'-0", 4'-6", 5'-0" and 5'-6".

SEAM CLOSURE "H" SECTION EXTRUSION



PLAN VIEW

1" PANEL

LENGTH OF SIGN A	NUMBER OF POSTS	OVERHANG B	POST SPACING C
4'-6"	2	6"	3'-6"
5'-0"	2	9"	3'-6"
5'-6"	2	1'-0"	3'-6"
6'-0"	2	1'-0"	4'-0"
6'-6"	2	1'-3"	4'-0"
7'-0"	2	1'-3"	4'-6"
7'-6"	2	1'-6"	4'-6"
8'-0"	2	1'-6"	5'-0"
8'-6"	2	1'-8"	5'-2"
9'-0"	2	1'-10"	5'-4"
9'-6"	2	1'-11"	5'-8"
10'-0"	2	2'-0"	6'-0"
10'-6"	2	2'-0"	6'-6"
11'-0"	2	2'-0"	7'-0"
11'-6"	2	2'-3"	7'-0"
12'-0"	2	2'-6"	7'-0"
12'-6"	2	2'-6"	7'-6"
13'-0"	2	2'-6"	8'-0"
13'-6"	2	2'-6"	8'-6"
14'-0"	2	2'-6"	9'-0"
14'-6"	2	3'-0"	8'-6"
15'-0"	2	3'-0"	9'-0"

2 1/2" PANEL

LENGTH OF SIGN A	NUMBER OF POSTS	OVERHANG B	POST SPACING C
15'-6"	2	3'-0"	9'-6"
16'-0"	2	3'-3"	9'-6"
16'-6"	2	3'-3"	10'-0"
17'-0"	2	3'-3"	10'-6"
17'-6"	2	3'-6"	10'-6"
18'-0"	2	3'-6"	11'-0"
18'-6"	2	3'-9"	11'-0"
19'-0"	2	3'-9"	11'-6"
19'-6"	2	3'-9"	12'-0"
20'-0"	2	4'-0"	12'-6"
20'-6"	2	4'-0"	12'-6"
21'-0"	2	4'-3"	12'-6"
21'-6"	2	4'-3"	13'-0"
22'-0"	2	4'-3"	13'-6"
22'-6"	2	4'-6"	13'-6"
23'-0"	2	4'-6"	14'-0"
23'-6"	2	4'-6"	14'-6"
24'-0"	2	4'-9"	14'-6"

STANDARD POST SPACING

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

SEAM CLOSURE, "H" SECTION EXTRUSION AND POST SPACING TABLES (MULTI-HORIZONTAL LAMINATED PANEL ALUMINUM SIGNS)

NO SCALE

S85